

MAIN INDICATORS OF THE YEAR

Business







Environment



renewable energy consumed



96% waste assessed

Environmental certifications:







Social

Team



employees





Bargaining Agreement



permanent contracts

Consumers and clients



Adherence to self-regulation codes



Quality and food safety

Licor 43, Zoco Licor 43, Zoco and and Villa Massa plants Ramón Bilbao plants

Suppliers





Social actions

donated to social organizations

Governance



Transparency





teams trained in the criminal risk prevention model



ZAMORA COMPANY GROUP











Company	2022	2023
Company	_0	_0_0



Countries where we operate	80+	80+
Domestic market	48%	46%
International market	52%	54%
Production plants	9 in 4 countries	8 in 3 countries
Own brands		
Spirits	9	9
Wines	4	3

Business	2022	2023
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Sales		
Spirits	57%	60%
Wines	43%	40%
Litres annually		
Liquors (M)	10+	14+
Wines (M)	4+	13+





CONSCIOUS ENVIRONMENTAL STRATEGY









Climate	e action	2022	2023	2025 Target
77	Renewable energy consumed	62%	63.53%	90%
	Scope 1 and 2 emissions (gCO ₂ e/l bottled)	32.95	34.70	-15% GHG emissions vs 2018
002	Energy consumed (kWh/l bottled)	0.24	0.25	
Circula	rity	2022	2023	Objetivo 2025
\Diamond	Water consumption (I water/I bottled)	1.90	2.58	-15% consumption vs 2018
	Waste (assessed/recyclable)	93%	96%	0 waste
	Advertising material with FSC certification	80%	100%	
Biodive	ersity	2022	2023	vs 2021
(2)	Vegetation linked to geographic areas (t)	13,000 +	13,000+	+28%





CONSCIOUS ENVIRONMENTAL STRATEGY









Protection of biodiversity



Biodynamic agriculture



Precision viticulture



No herbicides, pesticides or transgenics



Use of organic fertilizer

Packaging

Glass

Collaboration with Ecovidrio

to manage our glass packaging, focusing on prevention and eco-design.

Cardboard

- Unification of quality and thickness of paper in cardboard.
- Reduction of sizes of boxes to encourage recycling.
- Reduction of quantity of ink used.
- Use of raw kraft, a more sustainable cardboard.



Plastic

- **Tear-off strip** for the removal of lids of product (reduction in plastic of 1.4t annually).
- Certification of new shrink wrap material (saving

50% of plastic used).

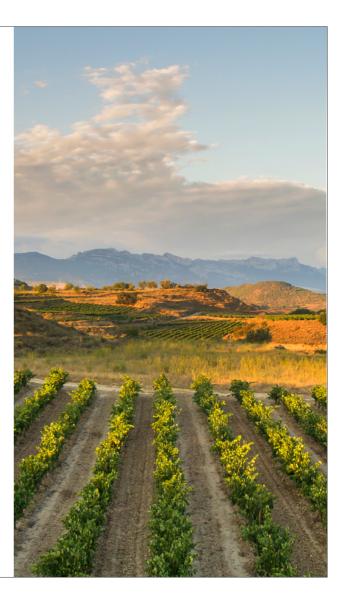


Sustainable advertising material

100% removal of polybag plastic bags.

100% use of FSC certified paper, cardboard and wood. Reduction of common plastic in packaging.













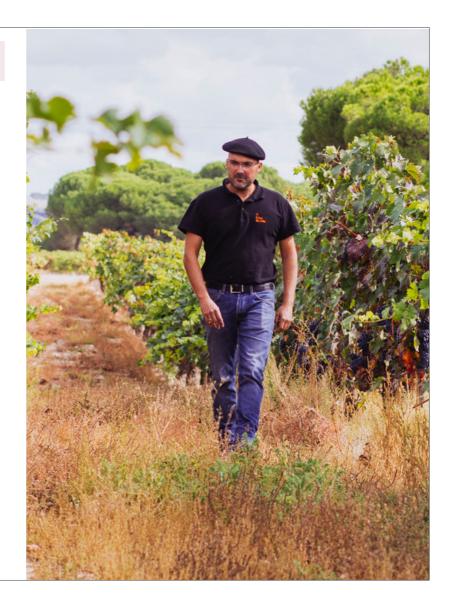








eam	2022	2023
Employees Employees	531	552
Women	42%	39%
Men	58%	61%
Women in managerial roles	15%	17%
Nationalities	21	25
Employees with disabilities	1.9	1.8
Evaluación		
Linked to a bonus	33%	33%
Training plan	97%	100%
Hours of training	3,845	10,431
Health and safety		
Health and safety Absence rate*	1.81	1.61
	1.81	1.61 21.47
Absence rate*		
Absence rate* Frequency rate*	11.83	21.47



















Team and consumers	2022	2023



Claims	35	33
Food safety complaints	0	0
Data protection incidents	0	0



Conscious consumers

We promote responsible consumption:

- We participate in the European Wine in Moderation campaign.
- We collaborate with FEBE (the Spanish Spirit Drinks Federation), promoting its *Disfruta* (Enjoy) initiative for responsible consumption.
- We worked with the FEV (the Spanish Wine Federation) on the new European wine labelling regulation, in force since 2023.
- We collaborated on the first edition of Wine Day.
- We are a patron of the FIVIN (the Foundation for Research on Wine and Nutrition) and together organise the international 'Lifestyle, Diet, Wine & Health' conference.





 We are members of Espirituosos España (Spirits Spain) and support their initiatives: Menores: ni una gota (Not A Drop For Minors) Sal de cuentas con cero en alcohol (Keep A Healthy Balance With Zero Alcohol); Noc-turnos (Noc-Turnal); Tú Sirves, Tú Decides (You Serve, You Decide).







 We adhere to the FEV's Self Regulation Code for Wine Advertising and Commercial Communication, supervised by Autocontrol de la Publicidad, Spain's independent advertising self-regulatory body.





















Consumer and client satisfaction

Recognised products

- Over 40 awards and recognitions.
- Ramón Bilbao, named among the 50 most admired wine brands in the world for the 5th consecutive year.
- Mar de Frades Finca Monteveiga Albariño and Lalomba Finca Ladero awarded 97 Decanter points.
- 9 Moons and Westbourne by Martin Miller's Gin awarded gold medal at World Gin Awards 2023.
- Licor 43 and Villa Massa awarded different medals and recognitions at the SIP Awards.





Customer experience

- · Spanish Wine Academy.
- La Cabaña Mar de Frades Garmet Lounge.
- Club Venturio.
- Bartenders & Baristas Challenge Licor 43.





Wine tourism

- Wine tourism as a value element in improving the consumer experience.
- 3 wineries open for visits: Mar de Frades (Rías Baixas) and Ramón Bilbao (in Rueda and Rioja).
- 2 industrial plants open for visits: the 'Experiencia 43' in Cartagena and the Dicastillo distillery (Pacharán Zoco).











Sustainable innovation

- New lighter version of the iconic Mar de Frades blue bottle.
- Launch of Ramón Bilbao Edición
 Limitada Garnacha, after research into this grape variety.
- **Demeter Certification** for Cruz de Alba vineyards, on assuming the principles of biodynamic agriculture.
- New Cruz de Alba Roble, under the **Respectful Viticulture** concept.
- · Licor 43 Horchata option for vegans.
- Reduction of weight of iconic Licor
 43 bottle.
- 3rd edition of 'Juli Soler' Awards.
 Promoted by the Spanish Wine
 Academy-Ramón Bilbao.















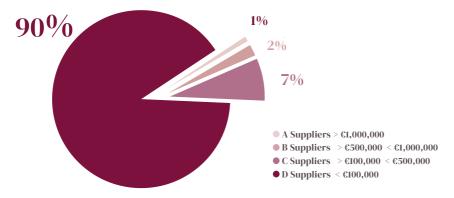


Suppliers	2022	2023
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Suppliers	1,000	1,200
Signed up to the Code of Ethics	100%	100%
Local suppliers	+90%	87%

Suppliers classification by turnover level



Regulations

• Code of Good Commercial Practices in Food Contracting.



• Quality and Social Responsibility Policy.



























Social project	10+	10+
Philanthropy	650,000	650,000



Team support for:

• Red Cross to help the victims of Ukraine.

• 'El Árbol de los Sueños' for collecting toys for children in need.



Promotion of art and culture

• Roberto Diz (Mar de Frades) Limited Edition.

• San Sebastián Film Festival (Mar de Frades). • #PassioneItalia Fair (Villa Massa).

• 'Un mensaje en una botella' (Zoco).





SOLID GOVERNANCE











Good corporate governance



Change in company structure

Risk management

the Forum Leaders.

Liquidation and dissolution of the company Innovations Zamora, S.L.U., maintaining the resulting composition.



Creation of new structures

Creation of four clusters reporting directly to the CEO:

- Spain Cluster.
- Europe and Emerging Markets Cluster.
- USA Cluster.



• Americas Cluster.



New management policies

3 specific training sessions Update and approval of Security and Good Use of on the criminal risk prevention model for the Information Systems Policy. Board of Directors, the Executive Committee and



New Policies

- Procurement Policy.
- Powers of Attorney Policy.
- Payments Policy.

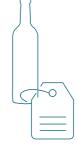
Leadership as a Conscious Company

Responsible consumption



Constant commitment to the promotion of responsible consumption of our products, in

line with different sectoral organisations.



Our wines are pioneers in the declaration of nutrition and ingredients.

Transparency

4th Conscious Company Report.



Alignment with:





